

Figure 1

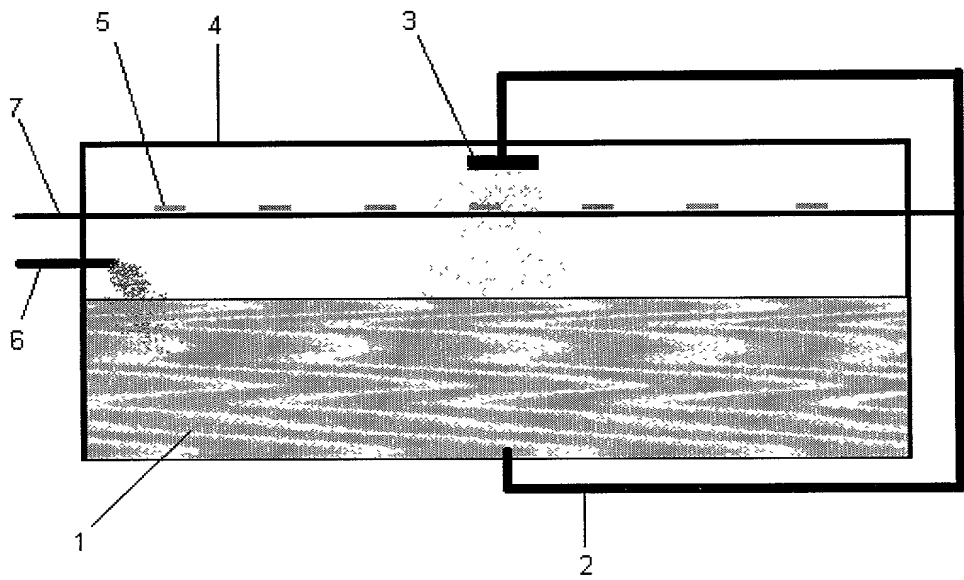


Figure 2

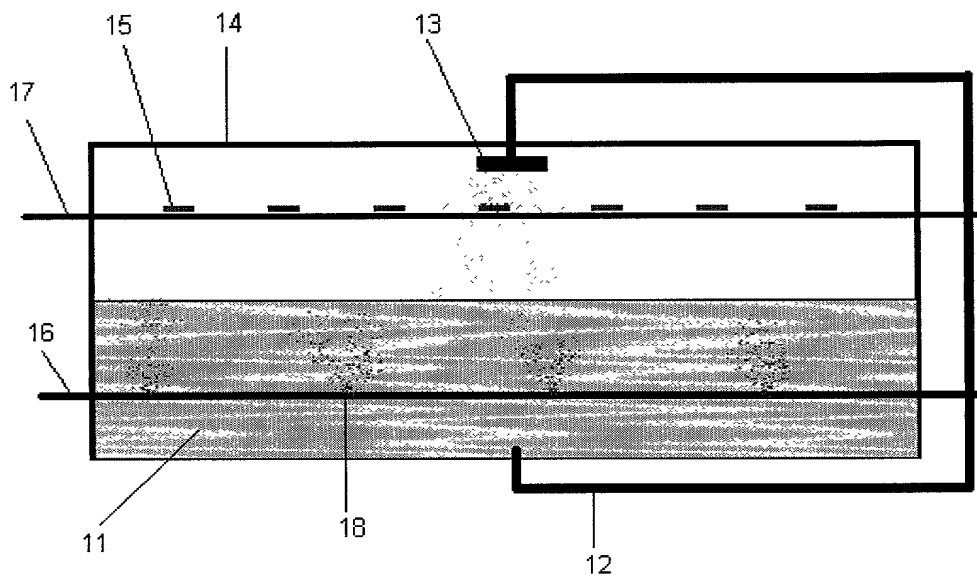


Figure 3

Coated Detergent Tablet Hunter b-value over time With & Without water addition to the coating

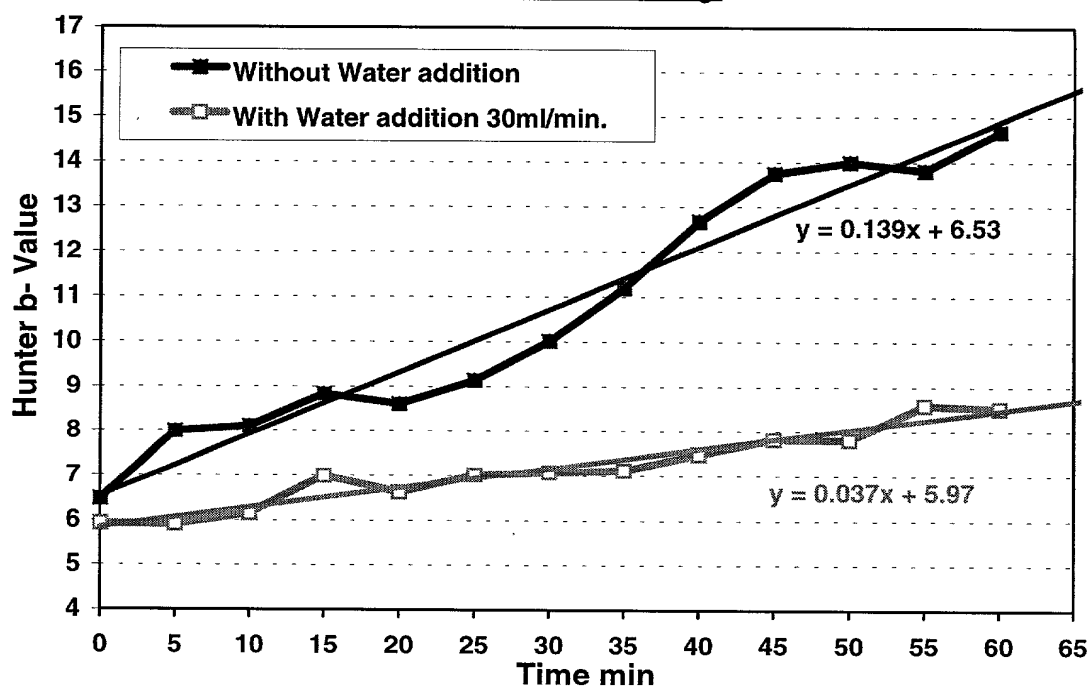


Figure 4

Coated Detergent Tablet Hunter b-value over time With & Without steam addition to the coating

